VELVET

Meeting tables



TECHNICAL DATA

structure	leg: consisting of a 2 mm thick metal profile with a rectangular cross-section W. 70 mm D. 25 mm. The leg is fully welded and epoxy powder coated. Welded to the leg is a vertical metal upright, 1.5 mm thick, with a cross-section of W. 20 mm D. 20 mm, centrally aligned with the leg frame. The upright is equipped with special joints for fixing the structural modesty panel. The leg is recessed 300 mm from the edge of the tabletop on all sides, to ensure adequate space for seating in any position. The leg is equipped with plastic adjustment feet that allow +10 mm adjustment for floor levelling. The beam is sealed at both ends with ABS caps.
	perimetral frame: made of 2 metal beams, 2 mm thick, with a cross-section of W. 50 mm × H. 30 mm. A metal frame with the same cross-section is welded to the ends of the beams and is designed to support the top overhang. The perimeter frame is secured to the metal legs with screws. The beams are also designed to accommodate the cable tray.
	structural modesty panel: melamine: made of 18 mm thick chipboard (density 720 kg/m^3, formaldehyde emission compliant with EU Regulation 2023/1464 and EPA TSCA Title VI), faced with anti-reflex melamine resins and edged with ABS (2 mm thick with rounded edges). The modesty panel has a height of 414 mm and recesses 372 mm from the edge of the top. The useful space between modesty panel and top for cable passage is 83 mm. Assembly is by means of quick-release spacers (matching the leg).
top	melamine: 18 mm thick chipboard (density 720 kg/m^3, formaldehyde emission compliant with EU Regulation 2023/1464 and EPA TSCA Title VI), faced with anti-reflex melamine resins and edged with ABS (2 mm thick with rounded edges). The top is equipped on the lower side with threaded bushes and is fixed to the legs with screws. On the upper side of each leg there are two PVC spacers (H. 8 mm) to support the worktop.
	painted glass: 12 mm thick, toughened in accordance with EN 12150 with flat polished edges, painted with water-based colours on the underside. For the white and dove-grey finishes the glass is extra-clear, for the black finish the glass is float. The top has studs and is attached to the legs with screws.
	etched painted glass: 12 mm thick, tempered in accordance with EN 12150 with flat polished edges, acid-etched on the top side and painted with water-based colours on the underside. For the white and dove-grey finishes the glass is extra-clear, for the black finish the glass is float. The top has studs and is attached to the legs with screws.

cable tray

made of 1 mm thick, epoxy-powder-coated steel plate and equipped with side openings (W. 5 cm) for cable exit. On the underside there are holes that can be used for attaching multiple-plug sockets (by means of screws or clamps, not included) or for earthing (by screwing the cable lug for earthing with screw and bolt, not included). The tray is fixed to the beams by means of special brackets and can be inspected for cable access.

meeting table dimensions

melamine			painted glass			etched and painted glass		
W	D	H	W	D	H	W	D	H
200	120	75	200	120	74	200	120	74
240	120	75	240	120	74	240	120	74
280	120	75	280	120	74	280	120	74

W	D	H	W	D	H	W	D	H
280	120	75	280	120	74	280	120	74
320	120	75	320	120	74	320	120	74

W	D	H	W	D	H	W	D	H
420	120	75	420	120	74	420	120	74
480	120	75	480	120	74	480	120	74

composition meeting table dimensions
INITIAL
INTERMEDIATE
ENDING

melamine			painted glass			etched and painted glass		
W	D	H	W	D	H	W	D	H
140	120	75	140	120	74	140	120	74
160	120	75	160	120	74	160	120	74

structure finish

metal leg

- ZGBI Embossed white painted RAL 9010
- ZGNE Embossed black painted RAL 9005

metal beam

- ZGNE Embossed black painted RAL 9005

top and melamine modesty panel finish

top and melamine modesty panel

- MBI White
- MTR Dove
- MCE Concrete
- MOB Light elm
- MRO Oak
- MNC Walnut
- MFN Black ash
- MNV Black velvet

glass top and melamine modesty panel finish

painted glass top

- VTBI White painted underside glass
- VTTR Dove painted underside glass
- VTNE Black painted underside glass

etched and painted glass top

- VBI Etched glass upper side, white painted underside
- VTR Etched glass upper side, dove painted underside
- VNE Etched glass upper side, black painted underside

melamine modesty panel

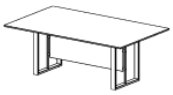
- MBI White
- MTR Dove
- MNV Black velvet

OPTIONALS	
1. top access	made of anodised or epoxy powder-coated extruded aluminium and two ABS closing elements. The upper part comprises an extruded or painted aluminium door that can open on either side by means of a tilting movement. On both sides there is a dust cover profile. W. 31,6 cm D. 14 cm H. 2,7 cm
2. cable tray for top access	made of 1 mm thick, U-shaped, epoxy painted steel sheet. The tray interlocks with the top access frame and is fitted with holes on the lower side that can be used for attaching multiple-plug sockets (by means of screws or clamps, not included) or for earthing (by screwing the cable lug for earthing with screw and bolt, not included). W. 28,8 cm D. 9,5 cm H. 10 cm.
3. vertical cable management	made of 1 mm thick steel sheet, folded and fixed to the upright of the desk leg. On the inside it has an extruded PVC profile for separating cables. W. 8,5 cm D. 1,4 cm H. 64 cm.
electrification	the desk can be equipped with the following electrification: EXIT DUAL – VERSATEK - ALUPOWER (please refer to the electrification section for more specifications).

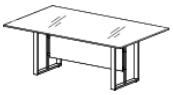
ABACUS | Meeting tables

Meeting tables W. 200/240/280 cm

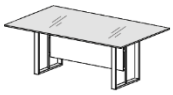
Melamine top



Glass painted top

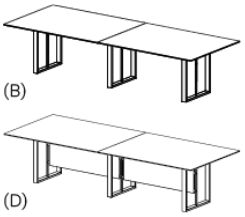


Etched and painted glass top

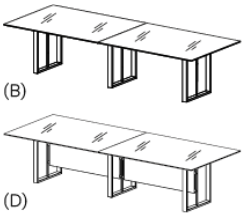


Meeting tables W. 280/320 cm

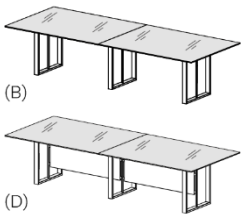
Melamine top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)



Glass painted top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)

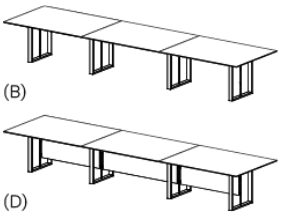


Etched and painted glass top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)

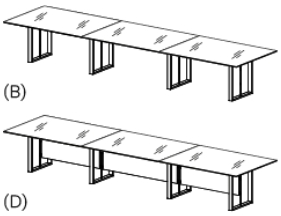


Meeting tables W. 420/460 cm

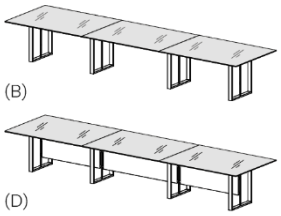
Melamine top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)



Glass painted top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)



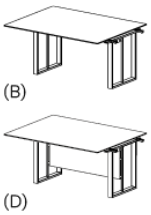
Etched and painted glass top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)



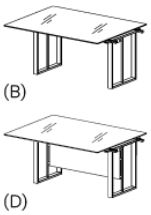
ABACUS | Composition meeting tables

INITIAL

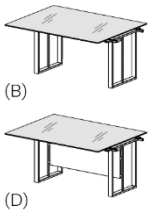
Melamine top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)



Glass painted top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)

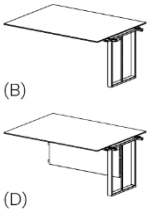


Etched and painted glass top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)

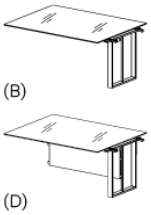


INTERMEDIATE

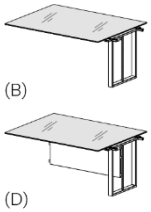
Melamine top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)



Glass painted top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)

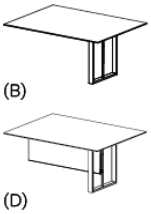


Etched and painted glass top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)

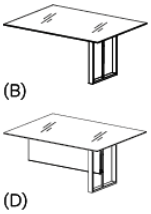


ENDING

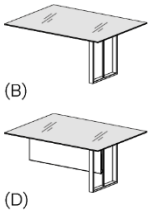
Melamine top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)



Glass painted top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)

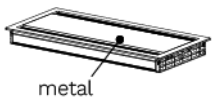


Etched and painted glass top
Cable tray included (B)
Cable tray and melamine modesty panel included (D)

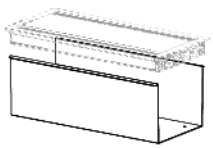


ABACUS | OPTIONALS

1. top access



2. cable tray for top access



3. vertical cable duct

