VELVET

Meeting table

TECHNICAL DETAILS

structure	leg: consisting of a 2.5 mm thick metal profile with a rectangular cross-section W. 70 mm D. 25 mm. The leg is fully welded and epoxy powder coated. On the upper part of the leg there are two PVC spacers (H. 8 mm) which serve to support the worktop. Welded to the leg is a vertical metal upright, 1.5 mm thick, with a cross-section of W. 20 mm D. 20 mm, off-centre compared to the leg frame, provided with special joints for fixing the structural modesty panel. The leg retracts 300 mm from the edge of the tabletop (at the start of the table) and from the side to always ensure space for sitting. The leg is equipped with plastic adjustment feet that allow +10 mm adjustment for levelling. The tables are offered in fixed module and in composition.
	beams: two per desk. Made of 1.5 mm thick metal, W. 50 mm H. 30 mm, fixed to the metal legs with screws. Holes are provided for attaching the cable tray.
	structural modesty panel (compulsory for free-standing meeting tables, optional for composition meeting tables). melamine: made of 18 mm thick chipboard (density 720 kg/m3, class E1 formaldehyde emission, meets CARB requirements), faced with anti-reflection melamine resins and edged with ABS (2 mm thick with rounded edges). veneered: made of 20 mm thick chipboard (density 720 kg/m3, formaldehyde emission class E1, meets CARB requirements), veneered on both sides with natural wood veneer. The veneer is glued with low-formaldehyde-emitting urea glues and hot-pressed. eco-leather: made of 18 mm thick chipboard (density 720 kg/m3, formaldehyde emission class E1, meets CARB requirements), covered with anti-reflection melamine resin and eco-leather. The leg is 414 mm high and has a recess of 59,1 cm in reference to the edge of the top. It has an under-top usable space of 83 mm. It can be fitted quickly and is secured with special spacers (matching the leg).
top	melamine: made of 18-mm-thick chipboard (density 720 kg/m3, formaldehyde emission class E1, meets CARB requirements), faced with anti-reflex melamine resins and edged with ABS (2 mm thick with rounded edges). The top is fitted on the lower side with bushings and fastened to the spacers with screws.
	veneered: made of 20 mm thick chipboard (density 720 kg/m3, formaldehyde emission class E1, meets CARB requirements), veneered on both sides with natural wood veneer. The veneer is glued with low-formaldehyde-emitting urea glues and hot-pressed. The top is equipped with bushings on the lower side and is fixed to the spacers with screws.
	glass: 12 mm thick, toughened in accordance with EN 12150 with flat and polished edges, acid-etched on the upper side and painted with water-based paints on the lower side. For the white and dove-grey

finishes the glass is extra-clear, while for the black finish the glass is float. The top is provided with studs and is fixed to the spacers with screws.

cable tray

made of 1 mm thick steel sheet, epoxy painted and equipped with side openings (W. 5 cm) for cable exit. On the underside there are holes that can be used for fixing cable strips (by means of screws or clamps, not included) or for earthing (by screwing the cable lug to earth with screw and bolt, not included). It is fixed to the beams by means of special brackets. It can be inspected for cable access.
W. 158 cm D. 14.5 cm H. 9 cm

table dimensions (in cm)

	W	D	H	
melamine	200/240/280	120	74,6	
venner	200/240/280	120	74,7	
glass	200/240/280	120	74	
melamine	140/160	120	74,6	starting element
veneer	140/160	120	74,7	intermediate
glass	140/160	120	74	ending

structure finish

legs

- BI white painted RAL 9010
- TR Dove Grey painted
- NE Black painted RAL 9005

top finish

melamine

- MBI White
- MTR Dove grey
- MCE Concrete
- MRC Tabacco oak
- MRO Oak
- MNT American Walnut
- MOL Elm

wood

- WSB Whitened oak
- WNJ Walnut
- WOL Elm

glass

- VBI White
- VTR Dove grey
- VNE Black

OPTIONAL

1. hand pad

composed of a steel sheet, 1 mm thick, covered with eco-leather.
W. 80 cm D. 50 cm H. 0,3 cm

2. flap

plastic: made up of a base frame and a door in ABS Novodur colour white RAL 9010 or aluminium. The door can be hinged open on one side only.
W. 26.6 cm D. 12.3 cm H. 2.5 cm

metal: consisting of a base frame formed by two anodised or epoxy powder-coated extruded aluminium profiles and two ABS closing elements. The upper part includes an anodised or epoxy powder-coated extruded aluminium flap and a dust cover seal at the outlet. The door can be hinged open on one side only. Maximum door opening: 100°.
W. 26.6 cm D. 12.3 cm H. 2.5 cm

3. elettrification

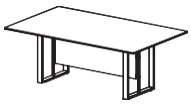
it's possible to equip the table with the following electrification.
VERSATEK
(For further specifications please refer to the electrification section)

4. cable carter

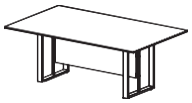
made of a 1 mm thick steel sheet, folded, and fixed to the upright of the desk leg. On the inside it has an extruded PVC profile to keep cables separate.
W. 8.5 cm D. 1.4 cm H. 64 cm

ABACUS – Tables

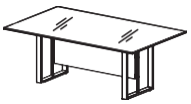
FREE STANDING MEETING TABLE



melamine

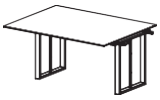


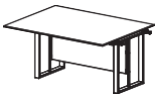
veneer



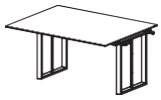
glass

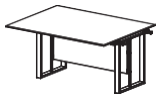
COMPOSITION MEETING TABLE
starting module



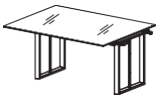


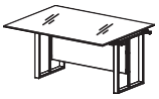
melamine





veneer

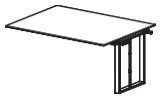


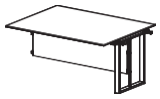


glass

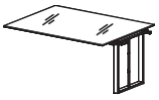
middle module

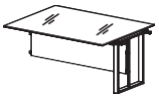
melamine





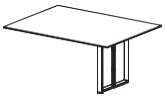
veneer

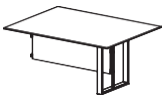




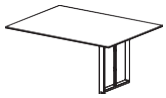
glass

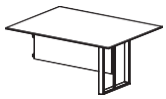
ending module



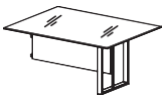


melamine





veneer



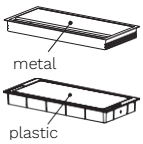
glass

ABACUS – Optional

1

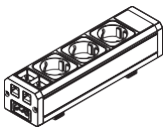
HANDPAD

2



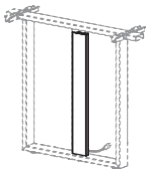
FLAP

3



VERSATEK

4



CABLE CARTER

VELVET

Meeting table certifications

NORMATIVA	
EN 15372:2008 p.to 5	Non domestic tables: safety requirements
EN 1730:2002 p.to 6.2	Horizontal static load test
EN 1730:2002 p.to 6.3	Vertical static load test
EN 1730:2002 p.to 6.4.2	Horizontal fatigue test
EN 1730:2002 p.to 6.6	Vertical impact test
EN 1730:2002 p.to 6.7	Stability
EN 1730:2012 p.to 6.8	Drop test
UNI 8594:2004	Worktop deflection test
UNI 9086:1987	Legs impact test